

Work Order ID 85497

Friday, June 08, 2012 12:40:59 PM

85497

Page 1

Item ID: D350-740-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Dual Disabling

Stop

NS2

Start Date: 6/8/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

MR

Date: 12-06-08

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
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100		0.00
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100 DOCUMENT CONTROL

DC	Memo	0.00
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Document Control Photocopy bluefile and create labels per PPP D350-740-011 CHG002

12/06/08

MLC 12/06/08

110	Pick Kit	0.00
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110 Packaging

Memo	0.00
------	------

Packaging

12/06/08

120	QC4- 100% Inspect kits for completeness	0.00
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120 QC

Memo	0.00
------	------

Quality Control Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

12/06/08

(X)

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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Dual Disabling

Stop

NS2

Start Date: 6/8/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Packaging

Memo

PACKAGING RESOURCE #1
per PPP D350-740-011 Location: _____ PPP
Rev: _____ Record Key Numbers For The Following: D3371-
041 D3372-041 C420A

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

(P)

12689

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

MW 12/06/08

MF
12.06.08

Picklist Print

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Work Order ID: 85497

Parent Item: D350-740-011

Start Date: 6/8/2012

Required Date: 6/8/2012

Parent Item Name: Dual Disabling

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3371-041
Pedal Lock Assembly

C420A

Manufactured	No		120	Each	1.0000	1	1
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Location	Loc Qty	Loc Code
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st493	1	
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80216

1

Location	Loc Qty	Loc Code
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ST692	2	
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75199

2

D3372-041
Collective Lock Assembly

C420A

Manufactured	No	80216	110	Each	2.0000	1	1
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Location	Loc Qty	Loc Code
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ST692	2	
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75199

2